

# Hill-Rom Bed Refurbishing Process

## Details

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- Disassemble hospital bed: Remove headboard/footboard, rails, sleep surfaces, printed circuit boards, caster and wheels and all labels
- Clean/Prep bed & eradicate hidden dust particles (air blow)
- Sand & Repaint completely: Hospital Bed frame, rails, sleep surfaces & motor covers
- Spring Sleep Surfaces: Sanitize, sand & replace all defective/rusted helicals
- Orthopedic Sleep Surfaces: Sanitize, sand & completely repaint
- Install new Tente® Caster Assemblies: Stems, Forks & Wheels
- Install new Plastics on siderails: Top canes, End canes & Switch housings
- Install new Switches in siderails: Head, Hi-Lo & Knee
- Test hospital bed Communications: Entertainment, Nurse call & Bed exit.
- Full-function test using OEM Side Com test equipment
- PCB Controls: Clean, test, repair & final test under full motor load
- Motors: Test, grease drive assembly & repair/replace as necessary
- Replace all Motor Couplings & Capacitors
- Dielectric Test (high voltage insulation) & Leakage Test (leakage to ground)
- Electrical safety test bed to the original (OEM) specifications
- Affix all new labels: Safety warning, Instruction & Product marketing
- Retention of permanent Hill-Rom® serial ID
- Install NEW Headboard & Footboard: Choice of color laminate

\* The level of refurbishing can be tailored to meet your needs



**We refurbish each Hill-Rom hospital bed  
with a high quality standard of care.**